

Figure 1

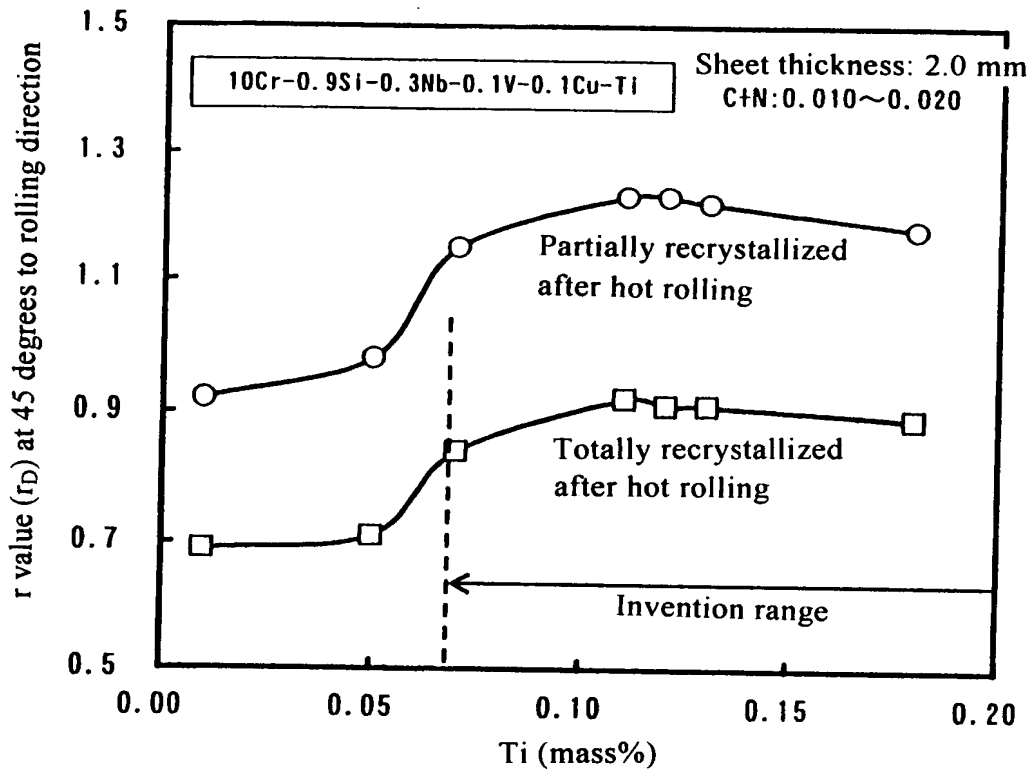


Figure 2

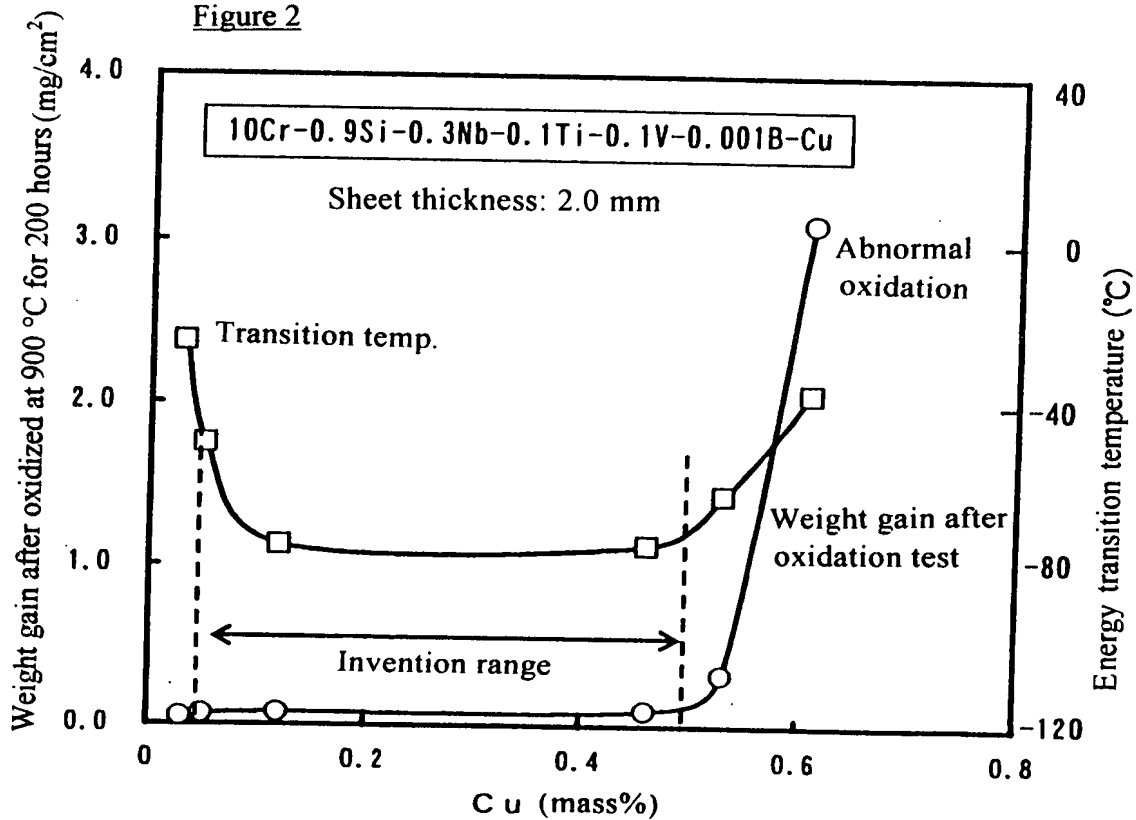


Figure 3

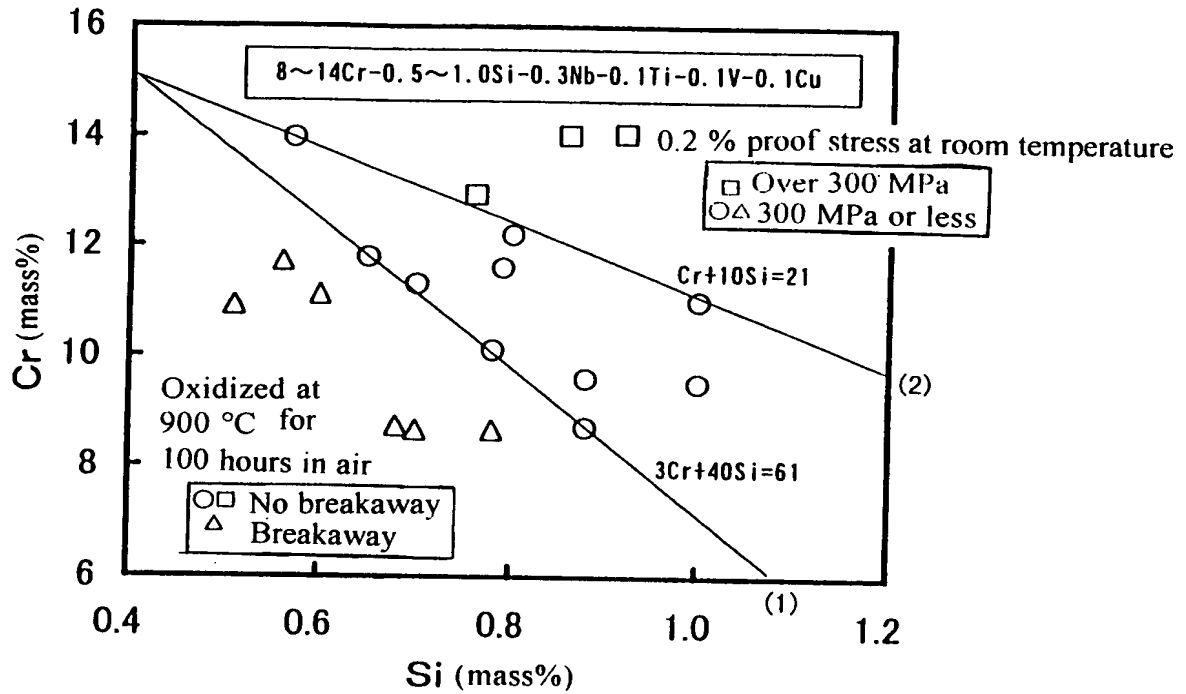
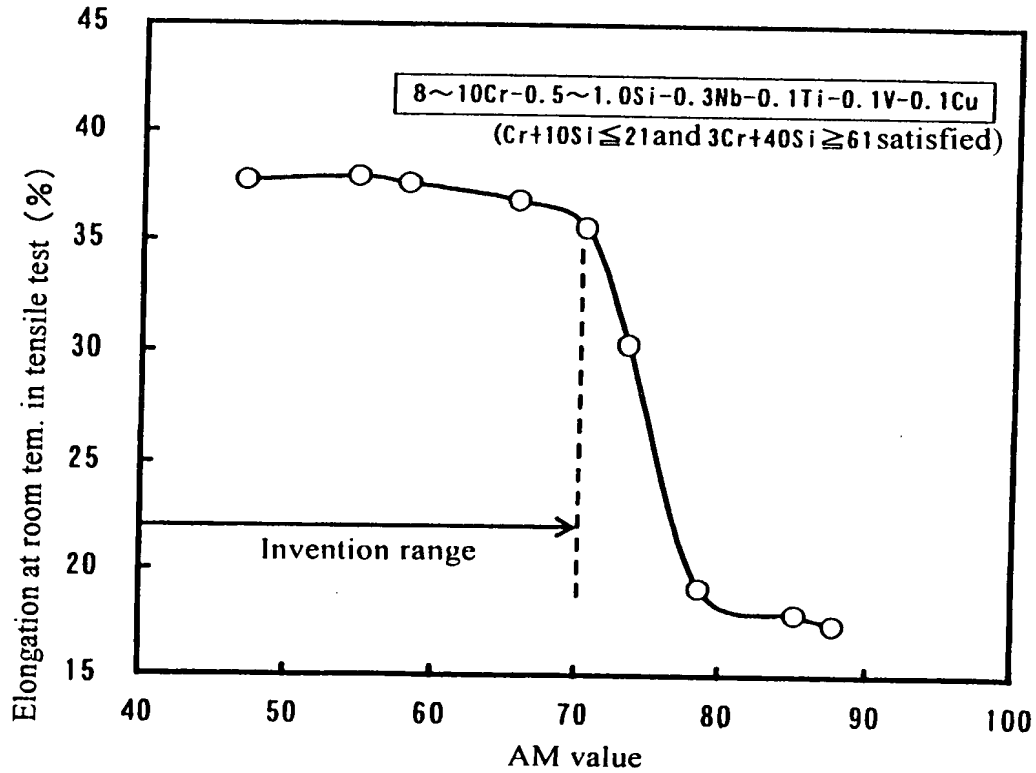


Figure 4



(AM=420C-11.5Si+7Mn+23Ni-11.5Cr-12Mo+9Cu-49Ti-25(Nb+V)-52Al+470N+189)